

# SpoolRunner™ 200

Direct Plug-in Spool Gun for use with IronMan™ 240



287627  
July 2020



#### Includes

- 20 ft. (6 m) cable lead
- Extra contact tips (.030–.035 in.)
- Extra nozzle

**NEW!**

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## Quick Specs

**Welding Output Rating**  
200 A at 60% duty cycle

**Wire Feed Speed Range**  
70–875 ipm (1.8–22.2 m/min.)

**Wire Type and Diameter Capacity**  
.030–.047 in. (0.8–1.2 mm)  
aluminum, steel and stainless steel



Warrantied for 1 year  
(90 days for industrial use)

## Quick and easy installation on the IronMan 240 for aluminum MIG welding.

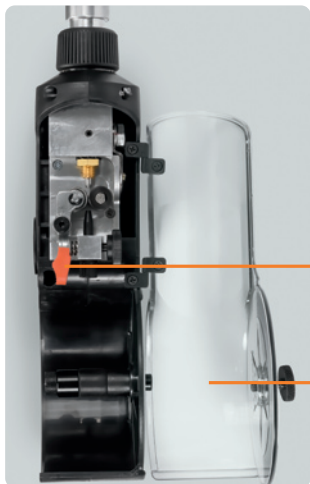
The SpoolRunner 200 spool gun is great for aluminum MIG welding. It helps eliminate feeding problems associated with soft aluminum wire, and for applications requiring extended reach the SpoolRunner 200 comes with a 20 ft. (6 m) cable lead.

MIG weld 16 ga.–1/2 in. (1.2–12.7 mm) aluminum with the IronMan 240. Also for use with mild and stainless steel wires. Rated at 200 amps at 60 percent duty cycle.

#### Applications

- Aluminum fabrication/repair
- Auto and marine repair
- Trailer fabrication/repair
- Sign manufacturing

## Features and Benefits



Toolless head tube removal.

Easily load and unload wire with the use of the pressure lever.

Quickly access the wire compartment with the hinged flip up cover.



Monitor the wire usage with the clear spool cover.

Heavy-duty drive motor and cast aluminum gearbox.

Direct connection to the IronMan 240.



### Hobart Welding Products

An ITW Welding Company  
Sales: 800-626-9420  
Service: 800-332-3281

HobartWelders.com



## Specifications (Subject to change without notice.)

(For use with IronMan 240.)



Welding Output Rating	Wire Feed Speed Range	Wire Type and Diameter Capacity	Spool Size Capacity	Dimensions	Net Weight with Cable Assembly
200 A at 60% duty cycle	70–875 ipm (1.8–22.2 m/min.)	.030–.047 in. (0.8–1.2 mm) aluminum, steel and stainless steel	4 in. (102 mm)	H: 9 in. (229 mm) W: 2.5 in. (64 mm) L: 15.25 in. (387 mm)	8.3 lb. (3.8 kg)

## Consumables

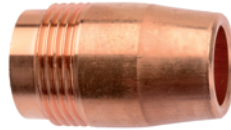


### Contact Tips (5 per package)

**199387** For .030 in. (0.8 mm) wire.

**199388** For .035 in. (0.9 mm) wire.

**199389** For .047 in. (1.2 mm) wire.



**Nozzle 050622**

**Standard Replacement Drive Roll 243452** .030/.035 in. (0.8/0.9 mm)

### Optional VK Drive Roll

**135135** .030–.047 in. (0.8–1.2 mm)

Recommended for running .047 in. (1.2 mm) wire on SpoolRunner 200.

## Typical Installation for SpoolRunner™ 200 Spool Gun to IronMan™ 240

It's quick and easy to install the SpoolRunner 200 spool gun on the IronMan 240. Just plug the power pin of the spool gun into the feedhead and attach the trigger lead. Install the correct wire and gas for the job, and it's ready to go.

