

## Important Cylinder Exchange Information

For Hobart® Portable Medium Duty Torch Kit 770500

- ⚠ Follow all precautions supplied by the compressed gas distributor when transporting cylinders.
- ⚠ Follow all instructions supplied with the torch kit to safely install and use compressed gas cylinders.



### CYLINDERS can explode if damaged.

Compressed gas cylinders contain gas under high pressure. If damaged, a cylinder can explode. Since gas cylinders are normally part of the welding or cutting process, be sure to treat them carefully.

- Protect compressed gas cylinders from excessive heat, mechanical shocks, physical damage, slag, open flames, and sparks.
- Install cylinders in an upright position by securing to a stationary support or cylinder rack to prevent falling or tipping. Do not lay acetylene cylinders on their sides or acetone will flow out of the cylinder and damage the equipment.
- Keep protective cap in place over valve except when cylinder is in use or connected for use.
- Use the right equipment, correct procedures, and sufficient number of persons to lift and move cylinders.
- Store compressed gas and oxygen cylinders in separate locations.
- Do not modify or repair cylinders or valves. Store leaking acetylene cylinders outdoors in a safe area. Identify leaking cylinders and return them to the supplier.
- Read and follow instructions on compressed gas cylinders, associated equipment, and Compressed Gas Association (CGA) publication P-1 *Safe Handling of Compressed Gases in Cylinders*, CGA Pamphlet P-1, from Compressed Gas Association, 14501 George Carter Way, Suite 103, Chantilly, VA 20151 (phone: 703-788-2700, website: www.cganet.com).

### Exchanging Cylinders

Congratulations on purchasing your new Hobart Portable Tote oxygen/acetylene cutting and welding kit. This kit includes one new (never filled) 20 ft<sup>3</sup> Type R oxygen cylinder and one new (never filled) 10 ft<sup>3</sup> type MC acetylene cylinder. These empty cylinders must be filled or exchanged for full cylinders for your torch to work. Contact a Cylinder Exchange Cage retailer or Welding Gas Distributor to have the cylinders filled or exchanged.

The empty (never filled) cylinders have NO LABELS and must be filled and labeled or exchanged for full cylinders with labels. All filled cylinders being transported must be labeled. The empty cylinders shown below comply with DOT (Department of Transportation) regulations. **You are responsible for getting the cylinders exchanged/filled and properly transporting the cylinders.** DOT regulation 172.303a for Prohibitive Marking states: *No person may offer for transportation or transport a package which is marked with the proper shipping name, the identification number of a hazardous material or any other markings indicating that the material is hazardous unless the package contains the identified hazardous material or its residue.* The adoption of DOT standard HM-220 allows a person to transport either a DOT specification cylinder or a UN/ISO standard pressure receptacle, as appropriate for individual gases and circumstances in the USA. (The DOT or UN/ISO marking is stamped near the top of the cylinder.) An ISO certified cylinder is universally accepted, and as such supersedes the DOT certification and can be filled/used under virtually any governing jurisdiction, including DOT and TC Canada. Please consult with the gas supplier about proper labeling, storage, and transportation of compressed gas cylinders. For more information about your torch kit, please call Hobart Customer Support at 1-800-626-9420.



**New (Never Filled) Compressed Gas Cylinders With No Labels Applied  
(Filled Cylinders Must Be Properly Labeled)**