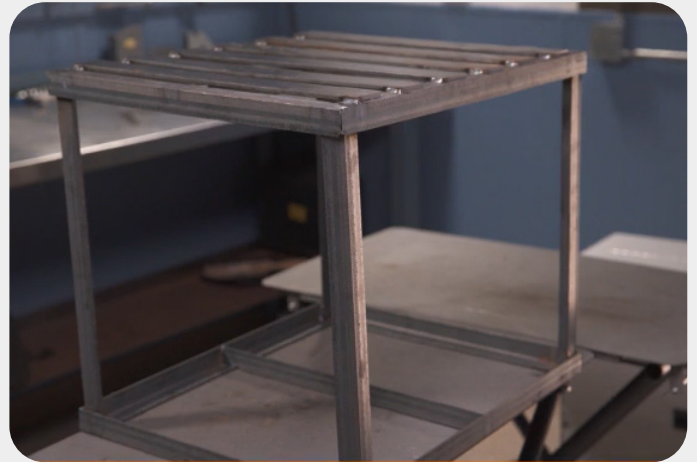


Spark Your Project

DIY Welding Project: End Table

Tools & Materials Needed:

- Hobart® Ironman™ 240 MIG welder
- 3- 10' pieces of 1 1/4" x 1/8" angle iron
- 1- 10' piece of 1/4" x 2" flat stock steel
- Square ruler
- Grinder



Steps:



STEP 1
Cut and notch all the parts needed for the project.



STEP 2
Tack and square all four corners of the top and bottom sections



STEP 3
Weld all four corners of the top and bottom sections.



STEP 4
Tack and square a cross beam support on the top and bottom squares.



STEP 5
Weld the cross-beam support on both top and bottom square.



STEP 6
Grind all the corners until they are smooth and flush.

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Tack and square legs into all four corners of top square.



Weld legs onto top square.



Repeat this process on the bottom square. Tack, square, and then weld all four legs.



Weld slats across the top for the tabletop.

Full Video: <https://youtu.be/HfrqPRjYiDw>

For more project ideas visit **HOBARTWELDERS.COM**