



Ironman 230

Comparison Chart	New! Hobart Ironman 230	Lincoln Power MIG 215	Miller Millermatic 212	Hobart Ironman 210	Ironman 230 Advantages
Max Output Amps	30-250	30-250	30-210	30-210	Broadest output range for materials ranging from 24 gauge to 1/2".
Duty Cycle	Improved! 175A, 25VDC @ 60% 247A, 23VDC @ 30%	170A, 24VDC @ 60% 215A, 22 VDC @ 30%	160A, 24.5VDC @ 60% 150A, 23.5VDC @ 30%	150A, 23VDC @ 40%	Improved! Highest Amps/Voltage rating
Voltage Settings	New! 12	7	Infinite	6	New! Double the voltage selections of the Ironman 210. Finer control resulting in improved starts, with less spatter and a more stable arc, resulting in improved bead appearance and less clean up.
Input @ Rated Output	32.5	39	27.1	25	Costs less to run at a higher output, uses less energy.
Spoolgun Ready	New! Yes	No	Yes	No	New! No need to purchase additional modules to run a spoolgun.
Tool-less Spool Size Changeover	New! Yes	No	No	No	New! Patent pending hub adjustment for 1, 2, 10, 33 and 45 lb. spools for accurate wire alignment from spool to drive rolls.
Tool-less Spool hub Tension Adjustment	New! Yes	No	No	No	New! Patent pending hub now has tool-less tension adjustment to make it easier and faster to set spool tension.
Cable Management	New! Yes	No	Yes	No	New! Two dual cable hangers are attached to the side of the machine to make is easy to hang your ground cable, 15 ft gun, power cord, and welding hood.